

Test Report

No. CANEC2001873208

Date: 20 May 2020

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GUANGDONG AQUASHIELD HEALTH TECHNOLOGY CO.,LTD

NO. 4-5, LONGHUI ROAD, MALONG VILLAGE COMMITTEE, BEIJIAO TOWN, SHUNDE DISTRICT, FOSHAN CITY, GUANGDONG PROVINCE, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : Tap water purifier

SGS Job No. : CP20-004343 - SZ
 Model No. : PHILIPS AWP3703/AWP3704/AWP3751/AWP3752/AWP3753/AWP3754
 Manufacturer : BEYCLEAN ENVIRONMENTAL PROTECTION TECHNOLOGY CO.,LTD
 Date of Sample Received : 27 Feb 2020
 Testing Period : 27 Feb 2020 - 12 May 2020
 Test Requested : Selected test(s) as requested by client.
 Test Method : Please refer to next page(s).
 Test Results : Please refer to next page(s).



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 Guangzhou Branch Testing Center Chemical Laboratory.

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Result Summary :

Test Requested	Conclusion
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation – Overall migration	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation -Extractable components	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments–Sensorial examination odour and taste test	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific Migration of Acetaldehyde	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific Migration of Ethylene glycol & Diethylene glycol	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific Migration of Antimony	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific Migration of Terephthalic Acid	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation–Specific Migration of Acrylonitrile	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific migration of Formaldehyde	PASS
Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, Commission Regulation (EU) No 10/2011 of 14 January 2011 – Specific Migration of Bisphenol A	PASS



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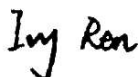
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German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation–Specific Migration of Heavy Metal	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation–Lead, Cadmium and Antimony	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation - Volatile organic matter (VOM)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation –Residual 1,3-Butadiene	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation–Volatile organic matter (VOM)	PASS
Polycyclic Aromatic Hydrocarbons (PAHs)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with Amendments and Council of Europe Resolution CM/Res(2013)9–Extractable heavy metals	PASS

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch



Ivy Ren
Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	CAN20-018732.004	Silvery metal ball(semi-product)	Metal
SN2	CAN20-018732.005	White plastic sheet(semi-product,5#)	PET
SN3	CAN20-018732.006	White plastic(semi-product,6#)	POM
SN4	CAN20-018732.007	White plastic(semi-product,7#)	PSU
SN5	CAN20-018732.013	Translucent silicone ring(semi-product)	Silicone
SN6	CAN20-018732.014	Black silicone ring(semi-product)	Silicone
SN7	CAN20-018732.015	White plastic(semi-product,15#)	ABS

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation – Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;
or EN 1186-3:2002 aqueous food simulants by total immersion method;

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 005 Overall Migration</u>	<u>Comment</u>
20% Ethanol (V/V) Aqueous Solution	240.0hr(s)	40°C	10mg/dm ²	<3.0mg/dm ²	PASS

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 006 Overall Migration</u>	<u>Comment</u>
20% Ethanol (V/V) Aqueous Solution	240.0hr(s)	40°C	10mg/dm ²	<3.0mg/dm ²	PASS

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 007 Overall Migration</u>	<u>Comment</u>
20% Ethanol (V/V) Aqueous Solution	240.0hr(s)	40°C	10mg/dm ²	6.2mg/dm ²	PASS

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 015 Overall Migration</u>	<u>Comment</u>
20% Ethanol (V/V) Aqueous Solution	240.0hr(s)	40°C	10mg/dm ²	<3.0mg/dm ²	PASS

Notes :



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1. mg/dm² = milligram per square decimetre
- mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. Analytical tolerance of aqueous simulants is 2mg/dm² or 12mg/kg
4. Analytical tolerance of fatty food simulants is 3mg/dm² or 20mg/kg
5. The migration results are based on the first migration as per client's request

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation -Extractable components

Test Method : With reference to 61. Mitteilung über die Untersuchung von Kunststoffen, Bundesgesundheitsbl 46 (2003) 362.

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Result of 013</u>	<u>Comment</u>
Distilled water	24.0hr(s)	40°C	0.5%(w/w)	<0.1%(w/w)	PASS
10% Ethanol (V/V) Aqueous Solution	24.0hr(s)	40°C	0.5%(w/w)	<0.1%(w/w)	PASS

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Result of 014</u>	<u>Comment</u>
Distilled water	24.0hr(s)	40°C	0.5%(w/w)	<0.1%(w/w)	PASS
10% Ethanol (V/V) Aqueous Solution	24.0hr(s)	40°C	0.5%(w/w)	<0.1%(w/w)	PASS

Notes :

%w/w = percentage of weight by weight

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments-Sensorial examination odour and taste test

Test Method : With reference to DIN10955:2004,direct contact method.
No.of panelist:6

<u>Test Item(s)</u>	<u>Limit</u>	<u>004</u>	<u>005</u>	<u>006</u>
Test media	-	Distilled water	Distilled water	Distilled water
Test Temperature (°C)	-	40	40	40
Test time (hr)	-	24	24	24
Sensorial examination odour (Point scale)	2.5	0.5	0.5	0.5
Sensorial examination taste (Point scale)	2.5	0.5	0.5	0.5
Comment		PASS	PASS	PASS



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Test Item(s)	Limit	007	013	014
Test media	-	Distilled water	Distilled water	Distilled water
Test Temperature (°C)	-	40	40	40
Test time (hr)	-	24	24	24
Sensorial examination odour (Point scale)	2.5	0.0	0.5	0.0
Sensorial examination taste (Point scale)	2.5	0.0	0.5	0.0
Comment		PASS	PASS	PASS

Test Item(s)	Limit	015
Test media	-	Distilled water
Test Temperature (°C)	-	40
Test time (hr)	-	24
Sensorial examination odour (Point scale)	2.5	0.0
Sensorial examination taste (Point scale)	2.5	0.0
Comment		PASS

Notes :

Intensity scale (rounded at 0.5):

- 0 – no perceptible difference
- 1 – just perceptible difference
- 2 – slight difference
- 3 – marked difference
- 4 – strong difference

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation—Specific Migration of Acetaldehyde

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 13130-1:2004 for selection of test method. Analysis was performed by HPLC-DAD.

Sample 005

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

Test Item(s)	Max. Permissible Limit	Unit	MDL	Test result
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Specific Migration of Acetaldehyde	6.0	mg/kg	1.0	ND



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Comment

PASS

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected(less than MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation—Specific Migration of Ethylene glycol & Diethylene glycol

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN13130-1:2004&EN13130-7 : 2004 for selection of test methods; analysis was performed by GC-FID.

Sample 005

Simulant Used : 20% Ethanol (V/V)

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Ethylene glycol and Diethylene glycol(As Ethylene glycol)	30	mg/kg	3.0	ND
Comment				PASS

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected(less than MDL)



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Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN13130-1:2004 for selection of test methods; analysis was performed by ICP-MS.

Sample 005

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Extractable Antimony	0.04	mg/kg	0.01	ND
Comment				PASS

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected(less than MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation—Specific Migration of Terephthalic Acid

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 13130-1:2004 for selection of test method. Analysis was performed by HPLC-DAD.

Sample 005

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd



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Area/Volume	-	dm ² /kg	-	6.0
Specific Migration of Terephthalic Acid	7.5	mg/kg	1.0	ND
Comment	PASS			

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND = Not Detected(less than MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Specific Migration of Acrylonitrile

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN13130-1:2004 for selection of test method, analysis was performed by SPME-GC-MS.

Sample 015

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	1st
Area/Volume	-	dm ² /kg	-	6.0
Specific Migration of Acrylonitrile	0.01	mg/kg	0.01	ND
Comment	PASS			

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected(less than MDL)
- 5.#= Exceeds the limit



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German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation—Specific migration of Formaldehyde

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 13130-1:2004 for selection of test method, analysis was performed by UV-Vis.

Sample 006

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Specific migration of Formaldehyde	15	mg/kg	0.1	0.9
Comment				PASS

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND= Not Detected(less than MDL)

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004, Commission Regulation (EU) No 10/2011 of 14 January 2011 –Specific Migration of Bisphenol A

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN13130-1:2004 for selection of test method, analysis was performed by HPLC-MS/MS.

Sample 007

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0



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Specific migration of Bisphenol-A

0.05

mg/kg

0.01

ND

Comment

PASS

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND = Not Detected(less than MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation—Specific Migration of Heavy Metal

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN13130-1:2004 for selection of test method, analysis was performed by ICP-OES.

Sample 005

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Barium	1	mg/kg	0.25	ND
Cobalt	0.05	mg/kg	0.01	ND
Copper	5	mg/kg	0.25	ND
Iron	48	mg/kg	0.25	ND
Lithium	0.6	mg/kg	0.5	ND
Manganese	0.6	mg/kg	0.25	ND
Zinc	5	mg/kg	0.5	ND
Aluminium	1	mg/kg	0.1	ND
Nickel	0.02	mg/kg	0.01	ND
Comment				PASS

Sample 006

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)



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<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Barium	1	mg/kg	0.25	ND
Cobalt	0.05	mg/kg	0.01	ND
Copper	5	mg/kg	0.25	ND
Iron	48	mg/kg	0.25	ND
Lithium	0.6	mg/kg	0.5	ND
Manganese	0.6	mg/kg	0.25	ND
Zinc	5	mg/kg	0.5	ND
Alumium	1	mg/kg	0.1	ND
Nickel	0.02	mg/kg	0.01	ND
Comment				PASS

Sample 007

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Barium	1	mg/kg	0.25	ND
Cobalt	0.05	mg/kg	0.01	ND
Copper	5	mg/kg	0.25	ND
Iron	48	mg/kg	0.25	ND
Lithium	0.6	mg/kg	0.5	ND
Manganese	0.6	mg/kg	0.25	ND
Zinc	5	mg/kg	0.5	ND
Alumium	1	mg/kg	0.1	ND
Nickel	0.02	mg/kg	0.01	ND
Comment				PASS

Sample 015

Simulant Used : 20% Ethanol (V/V) Aqueous Solution

Test Condition : 40 °C 24.0 hr(s)



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<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/Volume	-	dm ² /kg	-	6.0
Barium	1	mg/kg	0.25	ND
Cobalt	0.05	mg/kg	0.01	ND
Copper	5	mg/kg	0.25	ND
Iron	48	mg/kg	0.25	ND
Lithium	0.6	mg/kg	0.5	ND
Manganese	0.6	mg/kg	0.25	ND
Zinc	5	mg/kg	0.5	ND
Alumium	1	mg/kg	0.1	ND
Nickel	0.02	mg/kg	0.01	ND
Comment				PASS

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. °C = degree Celsius
3. MDL=Method Detection Limit
4. ND = Not Detected(less than MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation-Lead, Cadmium and Antimony

Test Method : Microwave digestion (GZTC CHEM-TOP-004-01) , analysis was performed by ICP-OES.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>005</u>	<u>006</u>	<u>007</u>
Cadmium (Cd)	★	mg/kg	2	ND		
Lead (Pb)	40	mg/kg	2	ND		
Antimony (Sb)	350	mg/kg	10	244		

Comment

PASS

Cadmium (Cd)	★	mg/kg	2		ND	ND
Comment					PASS	PASS
Lead (Pb)	★	mg/kg	2		ND	ND
Comment					PASS	PASS

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>013</u>	<u>014</u>	<u>015</u>
Cadmium (Cd)	★	mg/kg	2	ND	ND	ND
Comment				PASS	PASS	PASS
Lead (Pb)	★	mg/kg	2	ND	ND	ND
Comment				PASS	PASS	PASS



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Notes :

1. mg/kg = milligram per kilogram of sample
2. MDL=Method Detection Limit
3. ND= Not Detected(less than MDL)
4. ★=Absent

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation - Volatile organic matter (VOM)

Test Method : With reference to 19. Mitteilung über die Untersuchung von Kunststoffen, Bundesgesundheitsbl 14 (1971) 265.
Test condition: 90°C, 24hr(s)

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>015</u>
Volatile organic matter (VOM)	15	mg/dm ²	5.00	5.17
Comment				PASS

Notes :

1. mg/dm² = milligram per square decimeter
2. MDL=Method Detection Limit
3. ND= Not Detected(less than MDL)
4. #= Exceeds the limit

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Residual 1,3-Butadiene

Test Method : With reference to EN 13130-4:2004, analysis was performed by HS-GC-MS.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>015</u>
1,3-butadiene	106-99-0	1	mg/kg	0.1	0.9
Comment					PASS

Notes :

1. mg/kg = milligram per kilogram
2. MDL=Method Detection Limit
3. ND= Not Detected(less than MDL)



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German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation-Volatile organic matter (VOM)

Test Method : With reference to 61. Mitteilung über die Untersuchung von Kunststoffen, Bundesgesundheitsbl 46 (2003) 362.

Test Item(s)	Limit	Unit	MDL	013	014
Test Temperature	-	°C	-	200	200
Test Time	-	hr(s)	-	4.0	4.0
Volatile organic matter (VOM)	0.5	%(w/w)	0.10	0.46	0.34
Comment				PASS	PASS

Notes :

1. %w/w = percentage of weight by weight
2. MDL=Method Detection Limit
3. ND= Not Detected(less than MDL)

Polycyclic Aromatic Hydrocarbons (PAHs)

Test Method : With reference to AfPS GS 2014:01 PAK, analysis was performed by GC-MS.

Test Item(s)	CAS NO.	Limit	Unit	MDL	005
Sum of 18 PAHs	-	1.0	mg/kg	-	0.2
Sum of 7 PAHs Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	-	1.0	mg/kg	-	ND
Naphthalene(NAP)	91-20-3	1.0	mg/kg	0.1	0.2
Acenaphthylene(ANY)	208-96-8	-	mg/kg	0.1	ND
Acenaphthene(ANA)	83-32-9	-	mg/kg	0.1	ND
Fluorene(FLU)	86-73-7	-	mg/kg	0.1	ND
Phenanthrene(PHE)	85-01-8	-	mg/kg	0.1	ND
Anthracene(ANT)	120-12-7	-	mg/kg	0.1	ND
Fluoranthene(FLT)	206-44-0	-	mg/kg	0.1	ND
Pyrene(PYR)	129-00-0	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	56-55-3	0.2	mg/kg	0.1	ND
Chrysene(CHR)	218-01-9	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF)	205-99-2	0.2	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	205-82-3	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	207-08-9	0.2	mg/kg	0.1	ND



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Test Item(s)	CAS NO.	Limit	Unit	MDL	005
Benzo(a)pyrene(BaP)	50-32-8	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	192-97-2	0.2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	193-39-5	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	53-70-3	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	191-24-2	0.2	mg/kg	0.1	ND

Comment
PASS

Test Item(s)	CAS NO.	Limit	Unit	MDL	006
Sum of 18 PAHs	-	1.0	mg/kg	-	ND
Sum of 7 PAHs Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	-	1.0	mg/kg	-	ND
Naphthalene(NAP)	91-20-3	1.0	mg/kg	0.1	ND
Acenaphthylene(ANY)	208-96-8	-	mg/kg	0.1	ND
Acenaphthene(ANA)	83-32-9	-	mg/kg	0.1	ND
Fluorene(FLU)	86-73-7	-	mg/kg	0.1	ND
Phenanthrene(PHE)	85-01-8	-	mg/kg	0.1	ND
Anthracene(ANT)	120-12-7	-	mg/kg	0.1	ND
Fluoranthene(FLT)	206-44-0	-	mg/kg	0.1	ND
Pyrene(PYR)	129-00-0	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	56-55-3	0.2	mg/kg	0.1	ND
Chrysene(CHR)	218-01-9	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF)	205-99-2	0.2	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	205-82-3	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	207-08-9	0.2	mg/kg	0.1	ND
Benzo(a)pyrene(BaP)	50-32-8	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	192-97-2	0.2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	193-39-5	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	53-70-3	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	191-24-2	0.2	mg/kg	0.1	ND

Comment
PASS

Test Item(s)	CAS NO.	Limit	Unit	MDL	007
Sum of 18 PAHs	-	1.0	mg/kg	-	0.2
Sum of 7 PAHs Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	-	1.0	mg/kg	-	ND
Naphthalene(NAP)	91-20-3	1.0	mg/kg	0.1	0.2
Acenaphthylene(ANY)	208-96-8	-	mg/kg	0.1	ND



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Test Item(s)	CAS NO.	Limit	Unit	MDL	007
Acenaphthene(ANA)	83-32-9	-	mg/kg	0.1	ND
Fluorene(FLU)	86-73-7	-	mg/kg	0.1	ND
Phenanthrene(PHE)	85-01-8	-	mg/kg	0.1	ND
Anthracene(ANT)	120-12-7	-	mg/kg	0.1	ND
Fluoranthene(FLT)	206-44-0	-	mg/kg	0.1	ND
Pyrene(PYR)	129-00-0	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	56-55-3	0.2	mg/kg	0.1	ND
Chrysene(CHR)	218-01-9	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF)	205-99-2	0.2	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	205-82-3	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	207-08-9	0.2	mg/kg	0.1	ND
Benzo(a)pyrene(BaP)	50-32-8	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	192-97-2	0.2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	193-39-5	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	53-70-3	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	191-24-2	0.2	mg/kg	0.1	ND
Comment					PASS

Test Item(s)	CAS NO.	Limit	Unit	MDL	013
Sum of 18 PAHs	-	1.0	mg/kg	-	ND
Sum of 7 PAHs Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	-	1.0	mg/kg	-	ND
Naphthalene(NAP)	91-20-3	1.0	mg/kg	0.1	ND
Acenaphthylene(ANY)	208-96-8	-	mg/kg	0.1	ND
Acenaphthene(ANA)	83-32-9	-	mg/kg	0.1	ND
Fluorene(FLU)	86-73-7	-	mg/kg	0.1	ND
Phenanthrene(PHE)	85-01-8	-	mg/kg	0.1	ND
Anthracene(ANT)	120-12-7	-	mg/kg	0.1	ND
Fluoranthene(FLT)	206-44-0	-	mg/kg	0.1	ND
Pyrene(PYR)	129-00-0	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	56-55-3	0.2	mg/kg	0.1	ND
Chrysene(CHR)	218-01-9	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF)	205-99-2	0.2	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	205-82-3	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	207-08-9	0.2	mg/kg	0.1	ND
Benzo(a)pyrene(BaP)	50-32-8	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	192-97-2	0.2	mg/kg	0.1	ND



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Test Item(s)	CAS NO.	Limit	Unit	MDL	013
Indeno(1,2,3-c,d)pyrene(IPY)	193-39-5	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	53-70-3	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	191-24-2	0.2	mg/kg	0.1	ND
Comment					PASS

Test Item(s)	CAS NO.	Limit	Unit	MDL	014
Sum of 18 PAHs	-	1.0	mg/kg	-	ND
Sum of 7 PAHs Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	-	1.0	mg/kg	-	ND
Naphthalene(NAP)	91-20-3	1.0	mg/kg	0.1	ND
Acenaphthylene(ANY)	208-96-8	-	mg/kg	0.1	ND
Acenaphthene(ANA)	83-32-9	-	mg/kg	0.1	ND
Fluorene(FLU)	86-73-7	-	mg/kg	0.1	ND
Phenanthrene(PHE)	85-01-8	-	mg/kg	0.1	ND
Anthracene(ANT)	120-12-7	-	mg/kg	0.1	ND
Fluoranthene(FLT)	206-44-0	-	mg/kg	0.1	ND
Pyrene(PYR)	129-00-0	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	56-55-3	0.2	mg/kg	0.1	ND
Chrysene(CHR)	218-01-9	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF)	205-99-2	0.2	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	205-82-3	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	207-08-9	0.2	mg/kg	0.1	ND
Benzo(a)pyrene(BaP)	50-32-8	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	192-97-2	0.2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	193-39-5	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	53-70-3	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	191-24-2	0.2	mg/kg	0.1	ND
Comment					PASS

Test Item(s)	CAS NO.	Limit	Unit	MDL	015
Sum of 18 PAHs	-	1.0	mg/kg	-	ND
Sum of 7 PAHs Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	-	1.0	mg/kg	-	ND
Naphthalene(NAP)	91-20-3	1.0	mg/kg	0.1	ND
Acenaphthylene(ANY)	208-96-8	-	mg/kg	0.1	ND
Acenaphthene(ANA)	83-32-9	-	mg/kg	0.1	ND
Fluorene(FLU)	86-73-7	-	mg/kg	0.1	ND



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Test Item(s)	CAS NO.	Limit	Unit	MDL	015
Phenanthrene(PHE)	85-01-8	-	mg/kg	0.1	ND
Anthracene(ANT)	120-12-7	-	mg/kg	0.1	ND
Fluoranthene(FLT)	206-44-0	-	mg/kg	0.1	ND
Pyrene(PYR)	129-00-0	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	56-55-3	0.2	mg/kg	0.1	ND
Chrysene(CHR)	218-01-9	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF)	205-99-2	0.2	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	205-82-3	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	207-08-9	0.2	mg/kg	0.1	ND
Benzo(a)pyrene(BaP)	50-32-8	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	192-97-2	0.2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	193-39-5	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	53-70-3	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	191-24-2	0.2	mg/kg	0.1	ND

Comment

PASS

Notes :

1. mg/kg = milligram per kilogram of sample
2. MDL=Method Detection Limit
3. ND= Not Detected(less than MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with Amendments and Council of Europe Resolution CM/Res(2013)9-Extractable heavy metals

Test Method : With reference to EN13130-1:2004 for selection of test method; analysis was performed by ICP-OES and ICP-MS.

Sample 004:

Simulant Used : Artificial tap water

Test Condition : 40 °C 24.0 hr(s)

The ratio of surface area to volume ratio was : 6.0 dm²/kg

Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Aluminium(Al)	35	mg/kg	0.2	ND
Antimony(Sb)	0.28	mg/kg	0.02	ND
Chromium(Cr)	1.75	mg/kg	0.1	ND
Cobalt(Co)	0.14	mg/kg	0.01	ND
Copper(Cu)	28	mg/kg	0.1	ND
Iron(Fe)	280	mg/kg	0.25	ND
Manganese(Mn)	12.6	mg/kg	0.25	ND
Molybdenum(Mo)	0.84	mg/kg	0.02	ND



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Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Nickel(Ni)	0.98	mg/kg	0.05	ND
Silver(Ag)	0.56	mg/kg	0.03	ND
Tin (Sn)	700	mg/kg	5	ND
Vanadium(V)	0.07	mg/kg	0.005	ND
Zinc(Zn)	35	mg/kg	1	ND
Arsenic(As)	0.014	mg/kg	0.001	ND
Barium(Ba)	8.4	mg/kg	0.25	ND
Beryllium(Be)	0.07	mg/kg	0.005	ND
Cadmium(Cd)	0.035	mg/kg	0.002	ND
Lead(Pb)	0.07	mg/kg	0.005	ND
Lithium(Li)	0.336	mg/kg	0.02	ND
Mercury(Hg)	0.021	mg/kg	0.002	ND
Thallium(Tl)	0.0007	mg/kg	0.0001	ND
Test Item(s)	Limit	Unit	MDL	3rd Migration
Aluminium(Al)	5	mg/kg	0.2	ND
Antimony(Sb)	0.04	mg/kg	0.02	ND
Chromium(Cr)	0.25	mg/kg	0.1	ND
Cobalt(Co)	0.02	mg/kg	0.01	ND
Copper(Cu)	4	mg/kg	0.1	ND
Iron(Fe)	40	mg/kg	0.25	ND
Manganese(Mn)	1.8	mg/kg	0.25	ND
Molybdenum(Mo)	0.12	mg/kg	0.02	ND
Nickel(Ni)	0.14	mg/kg	0.05	ND
Silver(Ag)	0.08	mg/kg	0.03	ND
Tin (Sn)	100	mg/kg	5	ND
Vanadium(V)	0.01	mg/kg	0.005	ND
Zinc(Zn)	5	mg/kg	1	ND
Arsenic(As)	0.002	mg/kg	0.001	ND
Barium(Ba)	1.2	mg/kg	0.25	ND
Beryllium(Be)	0.01	mg/kg	0.005	ND
Cadmium(Cd)	0.005	mg/kg	0.002	ND
Lead(Pb)	0.01	mg/kg	0.005	ND
Lithium(Li)	0.048	mg/kg	0.02	ND
Mercury(Hg)	0.003	mg/kg	0.002	ND
Thallium(Tl)	0.0001	mg/kg	0.0001	ND

Notes :

1. mg/kg = milligram per kilogram of foodstuff in contact with
2. MDL = Method Detection Limit
3. ND = Not Detected (< MDL)
4. Acidic foodstuff is not considered for compliance
5. According to Council of Europe Resolution CM/Res(2013)9, the result from 3rd migration shall comply



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